



UPM Euca

Guarantee consistent
quality and trouble-free
operations with UPM Euca

UPM Pulp

UPM Euca from Uruguay

Our bleached eucalyptus kraft (BEK) pulp UPM Euca is supplied from two modern pulp mills in Uruguay. Together, the Paso de los Toros mill in central Uruguay, which started operations in 2023, and the Fray Bentos mill in southwestern Uruguay a high level of global supply security.

Produced from legally harvested and traceable wood sourced from sustainable plantations, both mills use state-of-the-art production technology and strict process controls to deliver consistent UPM Euca quality. The excellent runnability and improved refinability properties of UPM Euca support lower energy consumption, superior end-product quality and efficient operations.

As the world's leading multifibre pulp supplier, UPM Pulp combines world-class production, a broad portfolio of hardwood and softwood pulps, and deep technical expertise to help customers optimize their fibre furnish and enhance performance.





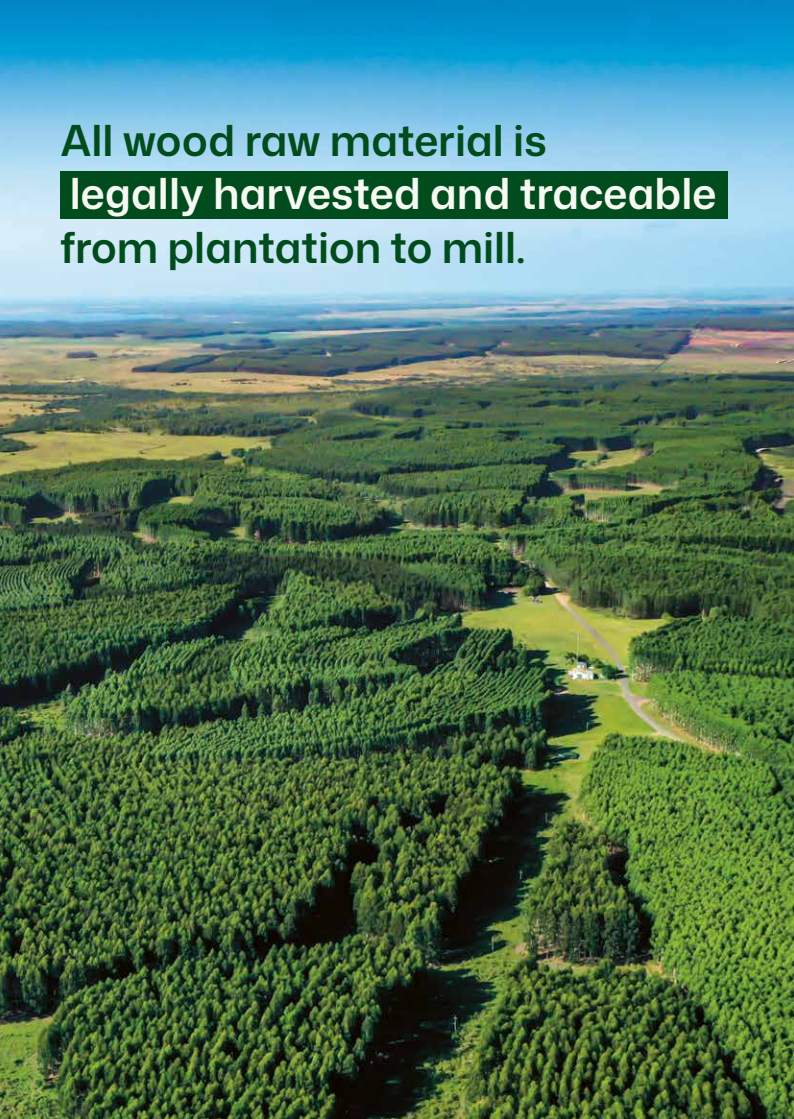
Two world-class pulp mills with a combined production capacity of 3.4 million tonnes a year



Highly specialized, deep-sea pulp terminal for efficient global deliveries



Direct rail connection from the Paso de los Toros mill to Montevideo port.



All wood raw material is
legally harvested and traceable
from plantation to mill.

Sustainable plantations

Operated by UPM since 1990, our plantations in Uruguay are carefully planned and managed commercial forests that produce high-quality eucalyptus wood. The plantations are managed by UPM Forestal Oriental on company-owned and leased land and established on grasslands formerly used for cattle grazing.

All wood is sourced from sustainably managed local plantations. UPM does not convert natural forests or fertile food production soils into plantations, and none of our actions result in any deforestation.

All UPM plantations are certified or in the process to become certified according to the FSC™ and PEFC forest management schemes.

(FSC™ SGSCH-FM/ CO20173, PEFC UY11/20080091)

Reliable global supply

As part of its investment in the Paso de los Toros pulp mill, UPM built a pulp-specialized deep-sea terminal in the port of Montevideo. Operating 24/7 throughout the year, the terminal is used for receiving, handling and storing pulp and chemicals for pulp production. With direct rail access from the mill to the port, the terminal creates an efficient supply chain to world markets.

A professional and competitive logistics organization ensure reliable pulp deliveries also from the Fray Bentos mill. The pulp is transported to the deep-sea port of Nueva Palmira by river barge to be loaded onto transatlantic vessels bound for global markets.

Security
of supply
to global
markets



Consistent pulp quality

Careful raw material selection and controlled production processes ensure consistently high-quality pulp with excellent runnability. UPM Euca is an optimal blend of two main eucalyptus wood species: *Eucalyptus grandis* and *Eucalyptus dunnii*.

Eucalyptus grandis has more slender fibres, enabling faster refinability, improved bonding and higher tensile strength and a higher fibre number resulting in excellent optical properties. *Eucalyptus dunnii* has higher basic density and thick-walled, less collapsible fibres, providing bulk and easier dewatering properties.

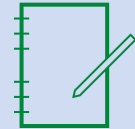
Combined, these fibre properties support lower energy consumption in the refining process and enhanced end-product quality across different end-use segments. Stable process controls produce high-brightness pulp with low brightness reversion and excellent cleanliness characteristics.

UPM Euca fit for various end-use segments



Tissue

- High initial tensile strength
- Good bulk at given tensile level
- Good softness



Printing & writing

- Good strength
- Good dewatering
- Balanced optical properties



Specialty grades

- High cleanliness
- High brightness
- Balanced strength properties



Board

- High brightness
- Good refinability
- Good smoothness



Technical expertise for efficient operations

UPM's technical experts are based at our mills and in main markets. By working closely with production, sales and global R&D teams, they provide high-quality technical expertise to support customer needs.

UPM's research centers and facilities in China, Finland and Uruguay form a strong network that also includes technical institutes, academia, machine suppliers and other partners.

We offer advanced services such as fibre furnish optimization studies, refining and trial support, troubleshooting and customer-specific projects and studies. Together with pulp quality reporting, benchmarking, technical data and claim handling, these services help customers optimize furnish performance and support efficient operations across end uses.

Continuous development

The development of UPM Euca starts with our tree breeding program and work in UPM's own nurseries, providing high-quality seedlings for plantations. The aim is to enhance wood yield and fibre quality, while ensuring that trees adapt to different forestry sites and climate conditions.

The development of process efficiency is carried out at our UPM Fray Bentos R&D Lab. It covers pulping, bleaching and drying phases as well as wood chemistry and fibre properties. The facilities are used for clone evaluation and selection, wood supply assessment and mill process development studies.





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